



MOISTURIZING LIP BALM

GUIDE FORMULATION

GUIDE FORMULA NUMBER: BAH041919.1

BioAktive Moisturizing and Protective Lip Balm

Ingredients	Amount (%)	INCI	Supplier
Phase A			
BioAktive Castorline Wax Jelly (Vegan)	40,0000	RICINUS COMMUNIS (CASTOR) SEED OIL HYDROGENATED CASTOR OIL, ETHYLHEXYL PALMITATE, EUPHORBIA CERIFERA (CANDELILLA) WAX	BioAktive
BioAktive Cocoa-38M	15,0000	THEOBROMA CACAO (COCOA) SEED BUTTER	BioAktive
BioAktive Shea-35M	40,0000	BUTYROSPERMUM PARKII (SHEA) BUTTER	BioAktive
BioAktive Omega Power LA	5,0000	CRAMBE ABYSSINICA SEED OIL	BioAktive

MANUFACTURING

- a. Mix ingredients on low heat, slowly increasing the temperature to 80°C.
- b. At 80°C continue to stir for at least 20 minutes and until the blend is consistent in color and texture without agglomerates.
- c. Remove from heat and allow the material to cool to 75°C.
- d. Pour the mixture into jars or tins based on your packaging preference.
- e. Immediately place the jars into freezer for rapid cooling to prevent crystallization for one hour or until the mixture is solid.

Laboratory sample only. No stability data available. No microbiology testing done.